Engine Fuel & Emission Control System



- (built-in needle lift sensor). Even a slight leak in the air intake system
- can cause serious problems. Do not shock or jar the camshaft position sensor (TDC).

- Do not depress accelerator pedal when starting. • Immediately after starting, do not rev up engine
- unnecessarily
- Do not rev up engine just prior to shutdown.

- securely. A poor connection can cause an extremely high (surge) voltage to develop in coil and condenser, thus
- resulting in damage to ICs. Keep ECM harness at least 10 cm (3.9 in) away from adjacent harnesses, to prevent an ECM system malfunction due to receiving external noise, degraded operation of ICs, etc. Keep ECM parts and harnesses dry.
- Before removing parts, turn off ignition switch and then disconnect battery ground cable.



Precautions

- Before connecting or disconnecting the ECM harness connector, turn ignition switch OFF and disconnect negative battery terminal. Failure to do so may damage the ECM because battery voltage is applied to ECM even if ignition switch is turned off.
- When connecting ECM harness connector, tighten securing bolt until the gap between orange indicators disappears.
 - : 3.0 5.0 N·m (0.3 0.5 kg-m, 26 43 in-lb)

• When connecting or disconnecting pin connectors into or from ECM, take care not to damage pin terminals (bend or break).

Make sure that there are not any bends or breaks on ECM pin terminal, when connecting pin connectors.

• Before replacing ECM, perform Terminals and Reference Value inspection and make sure ECM functions properly. Refer to EC-338.





- If MIL illuminates or blinks irregularly during engine running, water may have accumulated in fuel filter. Drain water from fuel filter. If this does not correct the problem, perform specified trouble diagnostic procedures.
- After performing each TROUBLE DIAGNOSIS, perform "OVERALL FUNCTION CHECK" or "DTC (Diagnostic Trouble Code) CONFIRMATION PROCEDURE". The DTC should not be displayed in the "DTC CONFIR-MATION PROCEDURE" if the repair is completed. The "OVERALL FUNCTION CHECK" should be a good result if the repair is completed.

EC-286

ECCS Component Parts Location



ENGINE AND EMISSION CONTROL OVERALL SYSTEM CD20T ECCS Component Parts Location (Cont'd)



NEF393



Circuit Diagram

CD20T



System Diagram

EC-291

NEF394

Vacuum Hose Drawing



ⓓ EGRC-solenoid valve to EGR valve

EGRC-solenoid valve to air duct
 EGRC-solenoid valve to vacuum pump

Refer to "System Diagram" on previous page for vacuum control system.

Camshaft position sensor (PUMP) Fuel injection control Electric governor Crankshaft position sensor (TDC) Fuel injection timing control Injection timing control válve Control sleeve position sensor Fuel cut control Fuel cut solenoid valve Fuel temperature sensor Mass air flow sensor Glow control system Glow relay & glow lamp Engine coolant temperature sensor Malfunction indicator lamp (On the instrument panel) On board diagnostic system Needle lift sensor ECM (ECCS-D control Accelerator position sensor module) EGRC-solenoid valve EGR valve control Accelerator position switch Cooling fan control Cooling fan relays Accelerator switch (F/C) Neutral position switch Air conditioner relay Air conditioning cut control Air conditioner switch Ignition switch Battery voltage Vehicle speed sensor

System Chart

Fuel Injection System

SYSTEM DESCRIPTION

Three types of fuel injection control are provided to accommodate engine operating conditions; normal control, idle control and start control. The ECM determines the appropriate fuel injection control. Under each control, the amount of fuel injected is compensated to improve engine performance. The ECM performs duty control on the electric governor (built into the fuel injection pump) according to sensor signals to compensate the amount of fuel injected to the preset value.

START CONTROL

Input/output signal line





When the ECM receives a start signal from the ignition switch, the ECM adapts the fuel injection system for the start control. The amount of fuel injected at engine starting is a preset program value in the ECM. The program is determined by the engine speed and engine coolant temperature.

For better startability under cool engine conditions, the lower the coolant temperature becomes, the greater the amount of fuel injected. The ECM ends the start control when the engine speed reaches 400 rpm and shifts the control to the normal or idle control.

ENGINE AND EMISSION BASIC CONTROL SYSTEM DESCRIPTION CD20T

Fuel Injection System (Cont'd)

IDLE CONTROL

Input/output signal line

Engine coolant temperature sensor	Engine coolant temperature			
Crankshaft position sensor (TDC)	Engine speed			
Air conditioner switch	Air conditioner operation			
Neutral position switch	-] Gear position }	ЕСМ		Electric
Battery	Battery voltage	-	▶	governor
Control sleeve position sensor	Control sleeve position			
Accelerator position switch	Idle position			
Vehicle speed sensor	Vehicle speed			

When the ECM determines that the engine speed is at idle, the fuel injection system is adapted for the idle control. The ECM regulates the amount of fuel injected corresponding to changes in load applied to the engine to keep engine speed constant. The ECM also provides the system with a fast idle control in response to the engine coolant temperature.

NORMAL CONTROL

Input/output signal line





The amount of fuel injected under normal driving conditions is determined according to sensor signals. The crankshaft position sensor (TDC) detects engine speed and the accelerator position sensor detects accelerator position. These sensors send signals to the ECM.

The fuel injection data, predetermined by correlation between various engine speeds and accelerator positions, are stored in the ECM memory, forming a map. The ECM determines the optimal amount of fuel to be injected using the sensor signals in comparison with the map.

EC-295

ENGINE AND EMISSION BASIC CONTROL SYSTEM DESCRIPTION CD20T

Fuel Injection System (Cont'd)

MAXIMUM FUEL INJECTION CONTROL

Input/output signal line



The maximum amount of fuel injected is limited depending on the amount of intake air and engine speed. The ECM controls the limit by monitoring the amount of intake air, detected by the mass air flow sensor, and engine speed signal. This ensures an appropriate amount of fuel is injected for turbocharged combustion and prevents black-smoke exhaust at high altitudes.

FUEL TEMPERATURE COMPENSATION

Input/output signal line

Fuel temperature sensor	Fuel temperature			
	Engine speed	ECM		Electric
Crankshaft position sensor (TDC)			▶	governor
Control sleeve position sensor	Control sleeve position			

The amount of fuel leaking at or around high-pressure parts inside fuel injection pump varies with fuel temperature and engine speed. This will result in a difference between the target amount of fuel injected and the actual amount. The ECM compensates for the actual amount depending on the signal from the fuel temperature sensor which detects fuel temperature.

DECELERATION CONTROL

Input/output signal line

Accelerator switch (F/C)	Accelerator position		1	
		ЕСМ		Electric
Camshaft position sensor (PUMP)	Engine speed			governor
		<u> </u>		

The ECM cuts power supply delivery to the electric governor during deceleration for better fuel efficiency. The ECM determines the time of deceleration according to signals from the accelerator switch (F/C) and camshaft position sensor (PUMP).

Fuel Injection Timing System

SYSTEM DESCRIPTION

The fuel injection timing system provides the optimal fuel injection timing for the target amount of fuel injected according to engine speed. The timing is compensated when the vehicle is being driven or when starting depending on the engine coolant temperature.

The ECM performs duty control on the timing control valve, allowing the valve to provide optimal fuel injection timing. The ECM also performs feedback control on the timing control valve using the signal from the needle lift sensor which detects the actual fuel injection timing.

BASIC CONTROL

Input/output signal line

Crankshaft position sensor (TDC)	Engine speed	[1	Injection
		ЕСМ		timing con-
Needle lift sensor	Injection timing			trol valve
		1	1	



The optimal fuel injection timing data, predetermined in proportion to engine speeds and amount of fuel injected, are stored in the ECM memory. The ECM uses the data to control the fuel injection timing.

ENGINE COOLANT TEMPERATURE COMPENSATION (When starting) Input/output signal line





For better startability under cool engine conditions, the fuel injection timing is compensated according to the engine coolant temperature.

EC-297

ENGINE AND EMISSION BASIC CONTROL SYSTEM DESCRIPTION CD20T

Fuel Injection Timing System (Cont'd) ENGINE COOLANT TEMPERATURE COMPENSATION (During driving)

Input/output signal line





For better exhaust efficiency under cool engine conditions, the fuel injection timing is controlled within a compensation range depending on the engine speed, engine coolant temperature and amount of fuel injected.

Air Conditioning Cut Control

INPUT/OUTPUT SIGNAL LINE



SYSTEM DESCRIPTION

This system improves acceleration when the air conditioner is used.

When the accelerator pedal is fully depressed, the air conditioner is turned off for a few seconds. When engine coolant temperature becomes excessively high, the air conditioner is turned off. This continues until the coolant temperature returns to normal.

Fuel Cut Control (at no load & high engine speed)

INPUT/OUTPUT SIGNAL LINE



If the engine speed is above 4,000 rpm with no load (for example, in neutral and engine speed over 4,000 rpm) fuel will be cut off after some time. The exact time when the fuel is cut off varies based on engine speed.

Fuel cut will operate until the engine speed reaches 1,000 rpm, then fuel cut is cancelled.

NOTE:

This function is different from deceleration control and fuel cut solenoid valve control listed under "Fuel Injection System", EC-294 and "TROUBLE DIAGNOSIS FOR DTC 36, 37, 38", EC-402.



Blow-by control valve

Rocker cover

Description

 In this system blow-by gas is sucked into the air inlet pipe through the control valve after oil separation by oil separator in the rocker cover.

Blow-by Control Valve

• Check control valve for clogging and abnormalities.



Intake manifold

Ventilation Hose

- 1. Check hoses and hose connections for leaks.
- 2. Disconnect all hoses and clean with compressed air. If any hose cannot be freed of obstructions, replace.

CAUTION:

- Do not disassemble No. 1 nozzle (with needle lift sensor). Entrust disassembly or adjustment to BOSCH service shop.
- Plug flare nut with a cap or rag so that no dust enters the nozzle. Cover nozzle tip for protection of needle.

Nozzle side



Removal and Installation

- 1. Remove fuel injection tube and spill tube.
- 2. Remove injection nozzle assembly.
- Also remove gasket from nozzle end.
- 3. Install injection nozzle in the reverse order of removal. Injection nozzle to engine:
 - [□]: 59 69 N·m (6.0 7.0 kg-m, 43 51 ft-lb)
 - Injection nozzle to tube: [7]: 22 - 25 N m (2.2 - 2.5 kg-m, 16 - 18 ft-lb)
 - Spill tube:
 - Ū : 39 49 N⋅m (4.0 5.0 kg-m, 29 36 ft-lb)
- a. Always clean the nozzle holes.
- b. Always use new injection nozzle gasket.
- c. Note that small washer should be installed in specified direction.
- d. Bleed air from fuel system.

Disassembly (No. 2-4 nozzle) Do not disassemble No. 1 nozzle (with needle lift sensor).

1. Loosen nozzle nut while preventing nozzle top from turning.





2. Arrange all disassembled parts in the order shown at left.

EC-301

Inspection (No. 2-4 nozzle)

Thoroughly clean all disassembled parts with fresh kerosene or solvent.

- If nozzle needle is damaged or fused, replace nozzle assembly with a new one.
- If end of nozzle needle is seized or excessively discolored, replace nozzle assembly.
- Check nozzle body and distance piece for proper contact. If excessively worn or damaged, replace nozzle assembly or distance piece.
- Check distance piece and nozzle holder for proper contact. If excessively worn or damaged, replace distance piece or nozzle holder.
- Check nozzle spring for excessive wear or damage. If excessively worn or damaged, replace it with a new spring.



Cleaning (No. 2-4 nozzle)

- a. Do not touch the nozzle mating surface with your fingers.
- b. To wash the nozzles, use a wooden stick and brass brush with clean diesel fuel.
- 1. Remove any carbon from exterior of nozzle body (except wrapping angle portion) by using Tool.
- 2. Clean oil sump of nozzle body using Tool.

3. Clean nozzle seat by using Tool.

This job should be performed with extra precautions, since efficiency of nozzle depends greatly on a good nozzle seat.

INJECTION NOZZLE

CD20T



removed and nozzle body may be damaged.

Holder to nozzle nut:

[□]: 78 - 98 N·m (8.0 - 10.0 kg-m, 58 - 72 ft-lb)

Test and Adjustment

WARNING:

EF791A

SEF672A

When using nozzle tester, be careful not to allow diesel fuel sprayed from nozzle to contact your hands or body, and make sure your eyes are properly protected with goggles.

INJECTION PRESSURE TEST

1. Install nozzle to injection nozzle tester and bleed air from flare nut.

- 2. Pump the tester handle slowly (one time per second) and watch the pressure gauge.
- 3. Read the pressure gauge when the injection pressure just starts dropping.

Initial injection pressure:

```
Used
```

```
12,259 - 13,239 kPa
```

- (122.6 132.4 bar,
- 125 135 kg/cm², 1,778 1,920 psi)

```
New
```

- 12,749 13,534 kPa (127.5 - 135.3 bar,
- 130 138 kg/cm², 1,849 1,962 psi)

Always check initial injection pressure using a new nozzle.



- To adjust injection pressure, change adjusting shims (No. 2-4) nozzle).
- a. Increasing the thickness of adjusting shims increases initial injection pressure. Decreasing thickness reduces initial pressure.
- b. A shim thickness of 0.04 mm (0.0016 in) corresponds approximately to a difference of 471 kPa (4.71 bar, 4.8 kg/cm², 68 psi) in initial injection pressure.

Refer to SDS for adjusting shim (EC-444).

EC-304

INJECTION NOZZLE



Test and Adjustment (Cont'd) LEAKAGE TEST

- Maintain the pressure at about 981 to 1,961 kPa (9.8 to 19.6 bar, 10 to 20 kg/cm², 142 to 284 psi) below initial injection pressure.
- 2. Check that there is no dripping from the nozzle tip or around the body.
- 3. If there is leakage, clean, overhaul or replace nozzle.



SPRAY PATTERN TEST

- 1. Check spray pattern by pumping tester handle one full stroke per second.
- a. If main spray angle is within 30 degrees as shown, injection nozzle is good.
- b. It is still normal even if a thin stream of spray deviates from the main spray (pattern B).
- 2. If the spray pattern is not correct, disassemble and clean nozzle.
- 3. Test again and if spray pattern is not corrected, replace nozzle.

ELECTRONIC FUEL INJECTION PUMP



- Injection pump sprocket 3
 - Injection pump bracket
- Bracket 5

Bracket (6)

Removal

1. Remove battery. Disconnect electronic injection pump harness connectors.



- 2. Set No. 1 piston at TDC on its compression stroke.
- TDC: Crankshaft pulley notch without painted mark 3. Remove fuel hoses (supply, return and spill) and injection
- tubes. 4. Remove air duct and injection pump timing belt cover.
- 5. Remove injection pump timing belt. Refer to EM section ("Injection Pump Timing Belt").

ELECTRONIC FUEL INJECTION PUMP

CD20T



Removal (Cont'd)

- 6. Remove injection pump sprocket with Tool.
- Remove key from injection pump shaft and store safely.

7. Remove injection pump assembly.

Installation

SEM370F

- 1. Install key on injection pump shaft, then install injection pump sprocket.
- Use mark "B" on sprocket.
- Install injection pump timing belt. Refer to EM section ("Injection Pump Timing Belt").
- 3. Adjust injection timing.
- Refer to "Basic Inspection", EC-324.
- 4. Install all parts removed.



Disassembly and Assembly

CAUTION:

- Do not disassemble the parts not shown in the illustration above.
- Before installing injection timing control valve, apply a coat of diesel fuel to O-ring and its mating area. Insert injection timing control valve straight into bore in fuel pump body. After properly positioning injection timing control valve, visually check for fuel leaks.
- After assembling the parts, erase Diagnostic Trouble Code (DTC), and perform DTC CONFIRMATION PROCE-DURE (or OVERALL FUNCTION CHECK).

CD20T

DTC and MIL Detection Logic

When a malfunction is detected for the first time, the malfunction (DTC) is stored in the ECM memory. The MIL will light up each time the ECM detects a malfunction. However, if the same malfunction is experienced in two consecutive driving patterns and the engine is still running, the MIL will stay lit up. For diagnostic items causing the MIL to light up, refer to "Diagnostic Trouble Code (DTC) Chart", EC-326.

Diagnostic Trouble Code (DTC)

HOW TO READ DTC

The diagnostic trouble code can be read by the following methods.

- 1. The number of flashes of the malfunction indicator lamp in the Diagnostic Test Mode II (Self-Diagnostic Results) Examples: 11, 13, 14, etc.
- These DTCs are controlled by NISSAN.
- 2. CONSULT Examples: "CAM POS SEN (PUMP)", etc.
- Output of the trouble code means that the indicated circuit has a malfunction. However, in the Mode II it does not indicate whether the malfunction is still occurring or has occurred in the past and now returned to normal.

CONSULT can identify past incidences of malfunctions and therefore, using CONSULT (if available) has is recommended.

HOW TO ERASE DTC

The diagnostic trouble code can be erased by the following methods.

Selecting "ERASE" in the "SELF-DIAG RESULTS" mode with CONSULT.

Changing the diagnostic test mode from Diagnostic Test Mode II to Mode I. (Refer to EC-311.)

- If the battery terminal is disconnected, the diagnostic trouble code will be lost within 24 hours.
 When you erase the DTC, using CONSULT is easier and quicker than switching the diagnostic test modes.
- () HOW TO ERASE DTC (With CONSULT)
- 1. If the ignition switch stays "ON" after repair work, be sure to turn ignition switch to "LOCK" position once. Wait for at least 5 seconds and then turn it "ON" (Engine stopped) again.
- 2. Turn CONSULT "ON" and touch "ENGINE".
- 3. Touch "SELF-DIAG RESULTS".
- 4. Touch "ERASE". (The DTC in the ECM will be erased.)

ENGINE	SELF-DIAG RESULTS	FAILURE DETECTED	TIME
	DATA MONITOR	FUEL CUT S/V 1	0
	ACTIVE TEST		
		FCV SHORT	0
		ERASE PF	NT
1. Touch "Engine".	2. Touch "SELF-DIAG RESULTS".	3. Touch "ERASE". (Th ECM will be erased.)	ne DTC i

HOW TO ERASE DTC (No Tools)

- Wait at least 5 seconds and then turn it "ON" again.
- 2. Change the diagnostic test mode from Mode II to Mode I. (Refer to EC-311.)



Malfunction Indicator Lamp (MIL)

- 1. The malfunction indicator lamp will light up when the ignition switch is turned ON without the engine running. This is a bulb check.
- If the malfunction indicator lamp does not light up, refer to EL section ("WARNING LAMPS AND CHIME") or see EC-441.
- 2. When the engine is started, the malfunction indicator lamp should go off.

If the lamp remains on, the on board diagnostic system has detected an engine system malfunction.

If MIL illuminates or flashes irregularly after starting engine, water may have accumulated in fuel filter. Drain water from fuel filter.

ON BOARD DIAGNOSTIC SYSTEM FUNCTION

The ON BOARD DIAGNOSTIC SYSTEM FUNCTION The on board diagnostic system has the following three functions:

- 1. BULB CHECK
- : This function checks the MIL bulb for damage (blown, open circuit, etc.).
- 2. MALFUNCTION WARNING
- : This is a usual driving condition. When a malfunction is detected, the MIL will light up to inform the driver that a malfunction has been detected.
- 3. SELF-DIAGNOSTIC RESULTS
- : This function allows diagnostic trouble codes to be read.

Refer to "HOW TO SWITCH DIAGNOSTIC TEST MODES" on next page.

Co	ndition	Diagnostic Test Mode I	Diagnostic Test Mode II
Ignition switch in	Engine stopped	BULB CHECK	SELF-DIAG- NOSTIC RESULTS
"ON" position	Engine running	MALFUNCTION WARNING	_







ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION

Malfunction Indicator Lamp (MIL) (Cont'd)

DIAGNOSTIC TEST MODE I—BULB CHECK

In this mode, the MALFUNCTION INDICATOR LAMP on the instrument panel should stay ON. If it remains OFF, check the bulb. Refer to EL section ("WARNING LAMPS AND CHIME") or see EC-441.

DIAGNOSTIC TEST MODE I-MALFUNCTION WARNING

MALFUNCTION INDICATOR LAMP	Condition
ON	When the malfunction is detected or the ECM's CPU is malfunctioning. (The "MIL Illumination" of the "DTC Chart".) Refer to EC-326.
OFF	No malfunction.

• These Diagnostic Trouble Code Numbers are clarified in Diagnostic Test Mode II (SELF-DIAGNOSTIC RESULTS).

DIAGNOSTIC TEST MODE II—SELF-DIAGNOSTIC RESULTS

In this mode, a diagnostic trouble code is indicated by the number of flashes of the MALFUNCTION INDI-CATOR LAMP as shown below.



Long (0.6 second) flashes indicate the number of ten digits, and short (0.3 second) flashes indicate the number of single digits. For example, the malfunction indicator lamp flashes 4 times for 5 seconds (0.6 sec x 4 times) and then it flashes three times for about 1 second (0.3 sec x 3 times). This indicates the DTC "43" and refers to the malfunction of the accelerator position sensor.

In this way, all the detected malfunctions are classified by their diagnostic trouble code numbers. The DTC "55" refers to no malfunction. (See DIAGNOSTIC TROUBLE CODE CHART, EC-326.)

HOW TO ERASE DIAGNOSTIC TEST MODE II (Self-diagnostic results)

The diagnostic trouble code can be erased from the backup memory in the ECM when the diagnostic test mode is changed from Diagnostic Test Mode II to Diagnostic Test Mode I. (Refer to "HOW TO SWITCH DIAGNOSTIC TEST MODES" on previous page.)

- If the battery terminal is disconnected, the diagnostic trouble code will be lost from the backup memory within 24 hours.
- Be careful not to erase the stored memory before starting trouble diagnoses.



- If the MIL blinks or "NATS MALFUNCTION" is displayed on "SELF-DIAG RESULTS" screen, perform self-diagnostic results mode with CONSULT using NATS program card (NATS-E960). Refer to EL section.
- Confirm no self-diagnostic results of NATS is displayed before touching "ERASE" in "SELF-DIAG RESULTS" mode with CONSULT.
- When replacing ECM, initialisation of NATS V.2.0 system and registration of all NATS V.2.0 ignition key IDs must be carried out with CONSULT using NATS program card (NATS-E960).

Therefore, be sure to receive all keys from vehicle owner. Regarding the procedures of NATS initialisation and NATS ignition key ID registration, refer to CONSULT operation manual, NATS V.2.0. ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION

Malfunction Indicator Lamp (MIL) (Cont'd)

CD20T

RELATIONSHIP BETWEEN MIL, DTC, CONSULT AND DRIVING PATTERNS



- *1: When a malfunction is detected, MIL will light up.
- *2: When the same malfunction is detected in two consecutive driving patterns, MIL will stay lit up.
- *3: MIL will go off after vehicle is driven three times without any malfunctions.
- *4: When a malfunction is detected for the first time, the DTC will be stored in ECM.
- *5: The DTC will not be displayed any longer after vehicle is driven 40 times without the same malfunction. (The DTC still remains in ECM.)
- *6: Other screens except SELF-DIAGNOSTIC RESULTS & DATA MONITOR (AUTO TRIG) cannot display the malfunction. DATA MONITOR (AUTO TRIG) can display the malfunction at the moment it is detected.



CSDM05

CONSULT

CONSULT INSPECTION PROCEDURE

- 1. Turn off ignition switch.
- Connect "CONSULT" to data link connector for CONSULT. (Data link connector for CONSULT is located behind the fuse box cover.)
- 3. Turn on ignition switch.
- 4. Touch "START".
- 5. Touch "ENGINE".
- 6. Perform each diagnostic test mode according to each service procedure.

For further information, see the CONSULT Operation Manual.

CD20T

ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION

CONSULT (Cont'd) ECCS COMPONENT PARTS/CONTROL SYSTEMS APPLICATION

			DIAGNOSTIC TEST MODE			
		Item	SELF-DIAG- NOSTIC RESULTS	DATA MONITOR	ACTIVE TEST	
		Camshaft position sensor (PUMP)	Х	Х		
		Mass air flow sensor	Х	Х		
		Engine coolant temperature sensor	X	Х		
		Control sleeve position sensor	X	Х		
		Fuel temperature sensor	Х	Х		
		Vehicle speed sensor	Х	Х		
S		Accelerator position sensor	X	Х	Х	
RT:	INPUT	Accelerator position switch	X	Х		
P P		Accelerator switch (F/C)	x	Х		
EN		Crankshaft position sensor (TDC)	x	Х		
NO		Needle lift sensor	X	Х		
WO		Ignition switch (start signal)		Х		
С О		Air conditioner switch		Х		
l Ö		Neutral position switch		Х		
		Battery voltage		Х		
		Injection timing control valve	X	Х	Х	
		Fuel cut solenoid valve	X	Х	Х	
	OUTBUT	Air conditioner relay		Х		
		Glow relay		Х	Х	
		EGRC-solenoid valve		Х	Х	
		Cooling fan relay		Х	X	

X: Applicable

CD20T

SELF-DIAGNOSTIC MODE

Regarding items detected in "SELF-DIAG RESULTS" mode, refer to "Diagnostic Trouble Code (DTC) chart". (See EC-326.)

DATA MONITOR MODE

Monitored item [Unit]	ECM input signals	Main signals	Description	Remarks
CKPS•RPM (TDC) [rpm]	0	0	 The engine speed computed from the crankshaft position sensor (TDC) sig- nal is displayed. 	
CKPS•RPM (REF) [rpm]	0	0	• The engine speed [determined by the time between pulses from the crank-shaft position sensor (TDC) signal] is displayed.	
CMPS•RPM - PUMP [rpm]	\bigcirc	\bigcirc	 The engine speed computed from the camshaft position sensor (PUMP) sig- nal is displayed. 	
COOLAN TEMP/S [°C] or [°F]	0	0	• The engine coolant temperature (deter- mined by the signal voltage of the engine coolant temperature sensor) is displayed.	• When the engine coolant temperature sensor is open or short-circuited, ECM enters fail-safe mode. The engine coolant temperature determined by the ECM is displayed.
VHCL SPEED SE [km/h] or [mph]	0	0	 The vehicle speed computed from the vehicle speed sensor signal is dis- played. 	
FUEL TEMP SEN [°C] or [°F]	0	0	 The fuel temperature (determined by the signal voltage of the fuel tempera- ture sensor) is displayed. 	
ACCEL POS SEN [V]	\bigcirc	\bigcirc	 The accelerator position sensor signal voltage is displayed. 	
FULL ACCEL SW [ON/OFF]	\bigcirc	\bigcirc	 Indicates [ON/OFF] condition from the accelerator position switch signal. 	
ACCEL SW (FC) [OPEN/CLOSE]	\bigcirc	\bigcirc	 Indicates [OPEN/CLOSE] condition from the accelerator switch (F/C) signal. 	
OFF ACCEL SW [ON/OFF]	\bigcirc	\bigcirc	 Indicates [ON/OFF] condition from the accelerator position switch signal. 	
C/SLEEV POS/S [V]	\bigcirc	\bigcirc	 The control sleeve position sensor sig- nal voltage is displayed. 	
BATTERY VOLT [V]	\bigcirc	\bigcirc	 The power supply voltage of ECM is displayed. 	
P/N POSI SW [ON/OFF]	0	\bigcirc	 Indicates [ON/OFF] condition from the park/neutral position switch signal. 	
START SIGNAL [ON/OFF]	\bigcirc	\bigcirc	 Indicates [ON/OFF] condition from the starter signal. 	 After starting the engine, [OFF] is dis- played regardless of the starter signal.

NOTE: Any monitored item that does not match the vehicle being diagnosed is deleted from the display automatically.

ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION CONSULT (Cont'd)

CD20T

Monitored item [Unit]	ECM input signals	Main signals	Description Remarks	
AIR COND SIG [ON/OFF]	\bigcirc	\bigcirc	 Indicates [ON/OFF] condition of the air conditioner switch as determined by the air conditioner signal. 	
IGN SW [ON/OFF]	\bigcirc	\bigcirc	 Indicates [ON/OFF] condition from igni- tion switch. 	
MAS AIR/FL SE [V]	\bigcirc	\bigcirc	 The signal voltage of the mass air flow sensor is displayed. 	• When the engine is stopped, a certain value is indicated.
ACT INJ TIMG [°]	0		• The actual injection timing angle deter- mined by the ECM (an approximate average angle between injection start and end from TDC) is displayed.	
DECELER F/CUT [ON/OFF]			 Indicates [ON/OFF] condition from deceleration fuel cut signal. 	 When accelerator pedal is released quickly with engine speed at 3000 rpm or more, "ON" is displayed.
FUEL CUT S/V [ON/OFF]			 The control condition of the fuel cut solenoid valve (determined by ECM according to the input signal) is indi- cated. OFF Fuel cut solenoid valve is not operating. ON Fuel cut solenoid valve is oper- ating. 	 When the fuel cut solenoid valve is not operating, fuel supply is shut off.
AIR COND RLY [ON/OFF]		0	 The air conditioner relay control condi- tion (determined by ECM according to the input signal) is indicated. 	
GLOW RLY [ON/OFF]		0	 The glow relay control condition (deter- mined by ECM according to the input signal) is displayed. 	
COOLING FAN [LOW/HI/OFF]		0	 Indicates the control condition of the cooling fans (determined by ECM according to the input signal). LOW Operates at low speed. HI Operates at high speed. OFF Stopped. 	
EGRC SOL/V A [ON/OFF]			 The control condition of the EGRC-solenoid valve (determined by ECM according to the input signal) is indicated. OFF EGRC-solenoid valve is not operating. ON EGRC-solenoid valve is operating. 	

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ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION

CD20T

ACTIVE TEST MODE

CONSULT (Cont'd)

TEST ITEM	CONDITION	JUDGEMENT	CHECK ITEM (REMEDY)
COOLING FAN	 Ignition switch: ON Operate the cooling fan at "LOW", "HI" speed and turn "OFF" using CONSULT. 	Cooling fan moves at "LOW", "HI" speed and stops.	 Harness and connector Cooling fan motor
OFF ACCEL PO SIG	Clears the self-learning fully closed a	accelerator position, detected by acceleration	ator position sensor, from the ECM.
FUEL CUT SOL/V	 Ignition switch: ON Turn solenoid valve "ON" and "OFF" with the CONSULT and listen to operating sound. 	Solenoid valve makes an operating sound.	 Harness and connector Solenoid valve
EGRC SOL/V A	 Ignition switch: ON Turn solenoid valve "ON" and "OFF" with the CONSULT and listen to operating sound. 	Solenoid valve makes an operating sound.	 Harness and connector Solenoid valve
GLOW RLY	 Ignition switch: ON (Engine stopped) Turn the glow relay "ON" and "OFF" using CONSULT and listen to operating sound. 	Glow relay makes the operating sound.	 Harness and connector Fuel pump relay
INJ TIMING	 Engine: Return to the original trouble condition Retard the injection timing using CONSULT. 	If trouble symptom disappears, see CHECK ITEM.	 Adjust initial injection timing

CD20T

CONSULT (Cont'd)

REAL TIME DIAGNOSIS IN DATA MONITOR MODE

CONSULT has two kinds of triggers and they can be selected by touching "SETTING" in "DATA MONITOR" mode.

- 1. "AUTO TRIG" (Automatic trigger):
 - The malfunction will be identified on the CONSULT screen in real time.
 - In other words, DTC and malfunction item will be displayed at the moment the malfunction is detected by ECM.

DATA MONITOR can be performed continuously until a malfunction is detected. However, DATA MONITOR cannot continue any longer after the malfunction detection.

- 2. "MANU TRIG" (Manual trigger):
 - DTC and malfunction item will not be displayed automatically on CONSULT screen even though a malfunction is detected by ECM.

DATA MONITOR can be performed continuously even though a malfunction is detected.

- Use these triggers as follows:
- 1. "AUTO TRIG"
 - While trying to detect the DTC by performing the "DTC CONFIRMATION PROCEDURE", be sure to select to "DATA MONITOR (AUTO TRIG)" mode. You can confirm the malfunction at the moment it is detected.
 - While narrowing down the possible causes, CONSULT should be set in "DATA MONITOR (AUTO TRIG)" mode, especially in case the incident is intermittent.
 Inspect the circuit by gently shaking (or twisting) suspicious connectors, components and harness in the "DTC CONFIRMATION PROCEDURE". The moment a malfunction is found the DTC will be displayed. (Refer to GI section, "Incident Simulation Tests" in "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT".)
- 2. "MANU TRIG"
 - If the malfunction is displayed as soon as "DATA MONITOR" is selected, reset CONSULT to "MANU TRIG". By selecting "MANU TRIG" you can monitor and store the data. The data can be utilized for further diagnosis, such as a comparison with the value for the normal operating condition.





Introduction

The engine has an ECM to control major systems such as fuel injection control, fuel injection timing control, glow control system, etc. The ECM accepts input signals from sensors and uses the data to instantly drive the electronic fuel injection pump based on current ambient conditions. It is essential that both input and output signals are correct and stable. In addition, it is important that there are no faults such as vacuum leaks, or other problems with the engine.

It is much more difficult to diagnose a problem that occurs intermittently rather than catastrophically. Most intermittent problems are caused by poor electric connections or faulty wiring. In this case, careful checking of suspected circuits may help prevent the replacement of good parts.

A visual check only may not be sufficient to determine the cause of the problems. A road test with CONSULT or a circuit tester connected should be performed. Follow the "Work Flow" on the next page.

Before undertaking actual checks, take a few minutes to talk with a customer who approaches with a driveability complaint. The customer can supply good information about such problems, especially intermittent ones. Find out what symptoms are present and under what conditions they occur. A "Diagnostic Worksheet" like the example on next page should be used.

Start your diagnosis by looking for "conventional" problems first. This will help troubleshoot driveability problems on a vehicle with an electronically controlled engine.

KEY POINTS					
WHAT WHEN WHERE HOW	•••••	Vehicle & engine model Date, Frequencies Road conditions Operating conditions, Weather conditions, Symptoms			
		SEF907L			

Diagnostic Worksheet

There are many operating conditions that lead to the malfunction of engine components. A good grasp of such conditions can make troubleshooting faster and more accurate.

In general, each customer feels differently about a problem. It is important to fully understand the symptoms or conditions for a customer complaint.

Utilize a diagnostic worksheet like the one shown below in order to organize all the information for troubleshooting.

WORKSHEET SAMPLE

Customer name MR/MS		Model & Year	VIN			
Engine #		Trans. Mileage				
Incident Date		Manuf. Date	In Service Date			
	□ Startability	 Impossible to start No combustion Partial combustion Partial combustion when warming-up engine Partial combustion when cooling down engine Possible but hard to start Others Impossible to start Impossito start <li< td=""></li<>				
Symptoms	🗆 Idling	□ No fast idle □ Unstable □ High idle □ Low idle □ Others []				
	Driveability	□ Stumble □ Surge □ Knock □ Lack of power □ Others []				
	□ Engine stall	□ At the time of start □ While idling □ While accelerating □ While decelerating □ Just after stopping □ While loading				
Incident occurrence		□ Just after delivery □ Recently □ In the morning □ At night □ In the daytime				
Frequency		□ All the time □ Under certain conditions □ Sometimes				
Weather conditions		□ Not affected				
	Weather	□ Fine □ Raining □ Snowing []	□ Others			
	Temperature	🗆 Hot 🛛 🗆 Warm 🗖 Cool 🛛	Cold 🗆 Humid °F			
Engine conditions		□ Cold □ During warm-up □ A Engine speed	fter warm-up 4,000 6,000 8,000 rpm			
Road conditions		🗆 In town 🛛 In suburbs 🛛 High	way 🛛 Off road (up/down)			
Driving conditions		 Not affected At starting While idling At racing While accelerating While cruising While decelerating While turning (RH/LH) Vehicle speed 10 20 30 40 50 60 mph 				
Malfunction indicator lamp		□ Turned on □ Not turned on				





Mass Air Flow Sensor (MAFS) (Cont'd) COMPONENT INSPECTION

Mass air flow sensor

- 1. Turn ignition switch to "ON" position.
- 2. Start engine and warm it up sufficiently.
- 3. Check voltage between mass air flow sensor connector terminal ① and ground.

Conditions	Voltage V
Ignition switch "ON" position (Engine stopped.)	Less than 1.0
Idle (Engine is warmed-up sufficiently.)	1.9 - 2.3

4. If NG, remove mass air flow sensor from air duct. Check hot wire for damage or dust.



Acceptable

20 40 60 80 100

SEF012P

(-4) (32) (68) (104) (140) (176) (212)

Temperature °C (°F)

Resistance k() 7 8,0 8,0 7 8,0 7 8,0 7

0,2 0,1

-20 0

Engine Coolant Temperature (ECT) Sensor

The engine coolant temperature sensor is used to detect the engine coolant temperature. The sensor modifies a voltage signal from the ECM. The modified signal returns to the ECM as the engine coolant temperature input. The sensor uses a thermistor which is sensitive to the change in temperature. The electrical resistance of the thermistor decreases as temperature increases.



Engine coolant tem- perature °C (°F)	Voltage (V)	Resistance (kΩ)
-10 (14)	4.4	7.0 - 11.4
20 (68)	3.5	2.1 - 2.9
50 (122)	2.3	0.68 - 1.00
90 (194)	1.0	0.236 - 0.260

Diagnostic Trouble Code No.	Malfunction is detected when	Check Items (Possible Cause)	
13	 An excessively high or low voltage from the sensor is entered to ECM. 	 Harness or connectors (The sensor circuit is open or shorted.) Engine coolant temperature sensor 	

DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE

- Turn ignition switch to "ON" position. 1)
 - 2) Select "DATA MONITOR" mode with CONSULT. 3) Wait at least 5 seconds.
 - OR ·
- Turn ignition switch to "ON" position and wait at least 1) 5 seconds.
 - Turn ignition switch to "LOCK" position, wait at least 2) 5 seconds and then turn to "ON" position.
 - Perform diagnostic test mode II (Self-diagnostic 3) results).







SEF423S





SEF152P

-20 0 20 40 60 80 100 (-4) (32) (68) (104) (140) (176) (212) Temperature °C (°F)

SEF012P

0,1

Engine Coolant Temperature (ECT) Sensor (Cont'd) COMPONENT INSPECTION

Engine coolant temperature sensor

Check resistance as shown in the figure.

Temperature °C (°F)	Resistance k Ω
20 (68)	2.1 - 2.9
50 (122)	0.68 - 1.0
90 (194)	0.236 - 0.260

If NG, replace engine coolant temperature sensor.



CD20T

TROUBLE DIAGNOSIS FOR DTC 14

Vehicle Speed Sensor (VSS) (Cont'd)



SEF424S

CD20T





Control Sleeve Position Sensor (CSPS)

The control sleeve position sensor is installed on the electric governor. It senses the position of control sleeve (rotor angle) while the control sleeve is being driven by the electric governor, and feeds it back to the ECM (ECCS-D control module).

Diagnostic Trouble Code No.	Malfunction is detected when	Check Items (Possible cause)
15	 An excessively high or low voltage from the sensor is detected by ECM (ECCS-D control module). 	 Harness or connectors (The control sleeve position sensor circuit is open or shorted.)
	 An incorrect voltage signal from the sensor is detected by ECM (ECCS-D control module) during engine running. 	Control sleeve position sensor



DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE

- 1) Turn ignition switch to "ON" position and select "DATA MONITOR" mode with CONSULT.
 - Start engine and run it for at least 2 seconds at idle speed.
 - 1) Start engine and run it for at least 2 seconds at idle speed.
 - Turn ignition switch to "LOCK" position, wait at least 5 seconds and then turn to "ON" position.
 - 3) Perform "Diagnostic Test Mode II (Self-diagnostic results)".







SEF425S

CD20T







COMPONENT INSPECTION

Control sleeve position sensor

- 1. Disconnect electronic injection pump harness connector.
- 2. Check continuity between terminals (2) and (3); (2) and (6) and (2) and (7).

Resistance: Approximately 5.8 Ω [at 23°C (73°F)] If NG, take proper action.



Adjustment Resistor

The adjustment resistor is used to achieve uniform pump characteristics.

Diagnostic Trouble Code No.	Malfunction is detected when	Check Items (Possible Cause)
17	 An excessively high or low voltage from the resistor is detected by ECM (ECCS-D control module). 	 Harness or connectors (The adjustment resistor circuit is open or shorted.) Adjustment resistor
	DIAGNOSTIC ⁻ PROCEDURE	TROUBLE CODE CONFIRMATION

`	1)) Turn	ignition	switch	to	"ON"	position
۰.		/	Ignition	SWILCH	ιU		position.

- 2) Select "DATA MONITOR" mode with CONSULT. Wait at least 5 seconds. 3)
- OR -1) Turn ignition switch to "ON" position and wait at least 5 seconds.
 - Turn ignition switch to "LOCK" position, wait at least 5 seconds and then turn to "ON" position. 2)
 - Perform diagnostic test mode II (Self-diagnostic 3) results).

CD20T

TROUBLE DIAGNOSIS FOR DTC 17 Adjustment Resistor (Cont'd)

EC-ADJRES-01







SEF431S

CD20T

Adjustment Resistor (Cont'd) **DIAGNOSTIC PROCEDURE** А **INSPECTION START** CHECK POWER SUPPLY. NG Repair harness or con-1. Turn ignition switch to "LOCK" posinectors. tion. 6 Electronic injection pump 2. Disconnect electronic injection pump harness connectors harness connector. (Adjustment resistor) SEF584S 3. Turn ignition switch to "ON" position. 4. Check voltage between injection А E) pump connector terminal (3) and T.S. ground. Injection pump Voltage: connector **Approximately 5V** OK (F50) в G/OR NG CHECK GROUND CIRCUIT. Repair harness or con-1. Turn ignition switch to "LOCK" posinectors NEF407 tion. 2. Check harness continuity between В injection pump connector terminal ⑦ and ECM connector terminal (6). Continuity should exist. Injection pump If OK, check harness for short-circuit. connector O CONNECTOR ECM OK 50 (F106) NG (F50) CHECK COMPONENT Replace adjustment (Adjustment resistor). resistor. Ω Refer to "COMPONENT INSPECTION" в в on next page. NEF408 OK Disconnect and reconnect harness connectors in the circuit. Then retest. Trouble is not fixed. Check ECM (ECCS-D control module) pin terminals for damage and check the connection of ECM (ECCS-D control module) harness connector. Reconnect ECM (ECCS-D control module) harness connector and retest. INSPECTION END

Electric Governor (Cont'd) DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE

Note: If DTC 18, 22, 25 and DTC 15 are displayed, perform TROUBLE DIAGNOSIS FOR DTC 15. (See EC-366.)

- 1) Turn ignition switch to "ON" position and select "DATA MONITOR" mode with CONSULT.
 - 2) Start engine and warm it up sufficiently.
 - Run it for 2 seconds at 3,000 rpm. Return engine speed to idle, then increase to 3,000 rpm under no load.

1) Start engine and warm it up sufficiently.

- 2) Run engine for 2 seconds at 3,000 rpm. Return engine speed to idle, then increase to 3,000 rpm under no load.
- 3) Turn ignition switch to "LOCK" position, wait at least 5 seconds and then turn to "ON" position.
- 4) Perform "Diagnostic Test Mode II" (Self-diagnostic results).
- Note: If malfunction occurs intermittently, conduct suitable driving pattern for 10 minutes. This makes it possible to determine DTC.

Electric Governor (Cont'd)



SEF426S

TROUBLE DIAGNOSIS FOR DTC 18, 22, 25

CD20T

Electric Governor (Cont'd) DIAGNOSTIC PROCEDURE Y А L $\lambda 11$ Electronic injection pump harness **INSPECTION START** connector (E ectric governor) CHECK POWER SUPPLY. Refer to EC-348. А SEF634S NG CHECK POWER SUPPLY CIRCUIT. Repair harness or con-1. Turn ignition switch to "LOCK" posinectors. А 5ES) tion. 2. Disconnect ECM (ECCS-D control module) harness connector and elec-Injection pump connector tronic injection pump harness con-O CONNECTOR ECM nector. 101.107 , (F106) 3. Check harness continuity between ECCS-D (F51) injection pump connector terminal control module (4) and ECM (ECCS-D control mod-Ω B/Y B/Y ule) connector terminals (101), (107). Continuity should exist. SEF669S If OK, check harness for short-circuit. В OK s_ Ę, В Injection pump NG CHECK GROUND CIRCUIT. connector Repair harness or con-ECM O CONNECTOR Check harness continuity between nectors. 102-108 injection pump connector terminal (8) (F106) and ECM (ECCS-D control module) ECCS-D (F51) control connector terminals (102), (108). module Ω B/L B/L Continuity should exist. If OK, check harness for short-circuit. SEF670S OK NG CHECK COMPONENT Have the injection pump (Electric governor). assembly serviced by an Refer to "COMPONENT INSPECTION" authorised service repreon next page. sentative. OK Disconnect and reconnect harness connectors in the circuit. Then retest. Trouble is not fixed. Check ECM (ECCS-D control module) pin terminals for damage and check the connection of ECM (ECCS-D control module) harness connector. Reconnect ECM (ECCS-D control module) harness connector and retest. INSPECTION END

TROUBLE DIAGNOSIS FOR DTC 18, 22, 25



Electric Governor (Cont'd) COMPONENT INSPECTION

Electric governor

- 1. Disconnect electronic injection pump harness connector.
- 2. Check continuity between injection pump connector terminals (4) and (8).

Resistance: Approximately 0.6 Ω [at 23°C (73°F)] If NG, replace.



Injection Timing Control Valve

The injection timing control valve is built into the fuel injection pump. It controls the timer piston to change the fuel injection timing.

The timing control valve is a solenoid valve located in the line between high-pressure chamber and low-pressure chamber. It changes fuel pressure in the high-pressure chamber.

When current flows through the solenoid (the solenoid turns ON), the timing control valve opens, advancing fuel injection timing. When current does not flow through it, the timing control valve closes, retarding injection timing.

The ECM (ECCS-D control module) emits an ON-OFF duty signal. The longer the OFF-duration, the greater the advance angle. The longer the ON-duration, the greater the retard angle. This means that changing the ON-OFF duty ratio makes it possible to achieve an optimal advance angle and accurately control fuel injection timing.

Diagnostic Trouble Code No.	Malfunction is detected when	Check Items (Possible cause)
21	 Injection timing feedback system does not operate properly. (This system consists essentially of ECM (ECCS-D control module), injection timing control valve and needle lift sensor.) 	 Harness or connectors [Injection timing control valve, needle lift sensor, crankshaft position sensor (TDC) circuits] Injection timing control valve Needle lift sensor Crankshaft position sensor (TDC) Air in fuel line

DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE

Note: If both DTC 21 and 34 or 47 are displayed, perform TROUBLE DIAGNOSIS FOR DTC 34 or 47. (See EC-399 or EC-414.)

- 1) Turn ignition switch to "ON" position and select "DATA MONITOR" mode with CONSULT.
 - 2) Start engine and warm it up sufficiently. Run engine for 2 seconds at 3,000 rpm. Return engine speed to idle, then increase to 3,000 rpm under no load.
- - 2) Turn ignition switch to "LOCK" position, wait at least 5 seconds and then turn to "ON" position.
 - 3) Perform "Diagnostic Test Mode II" (Self-diagnostic results).
- Note: If malfunction occurs intermittently, conduct suitable driving pattern for 10 minutes. This makes it possible to determine DTC.

CD20T

TROUBLE DIAGNOSIS FOR DTC 21

Injection Timing Control Valve (Cont'd)



SEF437S

А

В

В

С

(F106)

CD20T

Injection Timing Control Valve (Cont'd) **DIAGNOSTIC PROCEDURE INSPECTION START** Priming pump Α CHECK FOR AIR IN FUEL FILTER. 1. Move priming pump up and down to purge air from fuel filter. 2. Perform "DIAGNOSTIC TROUBLE \cap CODE CONFIRMATION PROCE-SEF671S DURE". В NG CHECK POWER SUPPLY. Check the following: 1. Turn ignition switch to "LOCK" posi- Harness connectors tion. (M51), (F105) Fuel injection control valve 2. Disconnect injection timing control • Electronic injection harness connector valve harness connector. pump harness connec-51 3. Turn ignition switch to "ON" position. tor (F50) 4. Check harness continuity between 10A fuse SEF672S • Harness for open or injection timing control valve connector terminal (1) and ground with short-circuit between (CON K) E) CONSULT or tester. injection timing control T.S. Voltage: Battery voltage valve harness connec-Injection timing tor and fuse. control valve connector OK If NG, replace fuse or (12)repair harness or connectors. С NG CHECK OUTPUT SIGNAL CIRCUIT. Check the following: SEF054S 1. Turn ignition switch to "LOCK" posi- Electronic injection tion. pump harness connec-H.S. CONNECT OF T.S. Ð 2. Disconnect ECM harness connector. tor (F50) 3. Check harness continuity between • Harness for open or injection timing control valve connecshort-circuit between Injection timing control valve connector tor terminal (2) and ECM (ECCS-D injection timing control O CONNECTOR ECM control module) terminals (104), valve and ECM 12 104•110 (ECCS-D control mod-(110). Continuity should exist. ule). If NG, repair harness or If OK, check harness for short-circuit. O connectors. SB OK SEF673S

A





COMPONENT INSPECTION

Injection timing control valve

- 1. Disconnect injection timing control valve harness connector.
- Check resistance between terminals ① and ②.
 Resistance: Approximately 11Ω [at 20°C (68°F)] If NG, replace injection timing control valve.



Accelerator Switch (F/C)

The accelerator switch is installed to the accelerator pedal assembly. The switch senses pressure applied to the accelerator pedal and sends an ON-OFF signal to the ECM (ECCS-D control module). The ECM (ECCS-D control module) uses the signal to control the fuel cut operation at deceleration for better fuel efficiency.

Diagnostic Trouble Code No.	Malfunction is detected when	Check Items (Possible cause)	
23	 The OFF signal (short) is sent to the ECM (ECCS-D control module) for a certain period of time even when the accelerator pedal is not being depressed. 	 Harness or connectors (The switch circuit is shorted.) Accelerator switch (F/C) 	

DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE

- Data MONITOR" mode with CONSULT.
 - 2) Depress and release accelerator pedal once for 15 seconds.
 - 3) Repeat step 2 for 26 times.
- 1) Turn ignition switch to "ON" position.
 - 2) Depress and release accelerator pedal once for 15 seconds.
 - 3) Repeat step 2 for 26 times.
 - 4) Turn ignition switch to "LOCK" position, wait at least 5 seconds and then turn to "ON" position.
 - 5) Perform "Diagnostic Test Mode II (Self-diagnostic results).





(F105)

(M51)

IDLE2

8

Accelerator Switch (F/C) (Cont'd)

ECM (ECCS CONTROL MODULE-D) F106

Detectable line for DTC Non-detectable line for DTC



CD20T

SEF427S

CD20T

Accelerator Switch (F/C) (Cont'd) **DIAGNOSTIC PROCEDURE** А Accelerator switch (F/C) INSPECTION START A OK CHECK OVERALL FUNCTION. INSPECTION END Accelerator pedal 1. Turn ignition switch to "ON" posi-tion. Accelerator 2. Check "ACCEL SW (F/C)" in switch (F/C) 'DATA MONITOR" mode with harness CONSULT. connector Accelerator pedal released: **NEF410** OFF Accelerator pedal depressed: ON А ☆ MONITOR OR ☆ NO FAIL 1. Turn ignition switch to "ON" posi-8 tion. ACCEL SW(FC) OFF 2. Check voltage between ECM (ECCS-D control module) connector terminal (2) and ground. Voltage: Accelerator pedal released Battery voltage Accelerator pedal depressed Approximately 0V RECORD NG CMNA01 В NG CHECK GROUND CIRCUIT. Check the following: А 1. Turn ignition switch to "LOCK" position. G Harness connectors ¥ ្រោ 2. Loosen and retighten engine ground HS (M52), (F103) screws. Harness for open or short-3. Disconnect accelerator switch (F/C) harcircuit between accelerator ECCS-D control module ness connector. switch (F/C) and engine 4 Check harness continuity between accelaround. ECM O CONNECTOR erator switch connector terminal (3) and If NG, repair harness or conengine ground. nectors. 29 (F106) Continuity should exist. If OK, check harness for short-circuit. OK 6 С SEF590S NG CHECK INPUT SIGNAL CIRCUIT. Check the following: 1. Disconnect ECM (ECCS-D control module) Harness connectors В harness connector. (F105), (M51) Check harness continuity between ECM 2. · Harness for open or short-(ECCS-D control module) connector termicircuit between accelerator nal (29) and accelerator switch connector switch (F/C) and ECM terminal (1) (ECCS-D control module). Continuity should exist. Accelerator switch connector (M22) 3 OK NG CHECK COMPONENT Replace accelerator switch [Accelerator switch (F/C)]. (F/C). Refer to "COMPONENT INSPECTION" on next page. SEF591S OK Disconnect and reconnect harness connec-С T.S. tors in the circuit. Then retest. **ב**בר) Trouble is not fixed. Accelerator switch Check ECM (ECCS-D control module) pin connector terminals for damage and check the connec-ECM O CONNECTOR tion of ECM (ECCS-D control module) harness connector. Reconnect ECM (ECCS-D (F106) control module) harness connector and (M22) retest. ECCS-D control Ω module L INSPECTION END SEF592S



Accelerator Switch (F/C) (Cont'd) COMPONENT INSPECTION

Accelerator switch (F/C)

- 1. Disconnect accelerator switch (F/C) harness connector.
- 2. Check continuity between accelerator switch connector terminals ① and ③.

Conditions	Continuity
Accelerator pedal released	No
Accelerator pedal depressed	Yes

If NG, replace accelerator pedal assembly.

CAUTION:

- If accelerator position sensor or ECM (ECCS-D control module) connector is disconnected, perform following operation:
 - Select "OFF ACCEL PO SIG" in ACTIVE TEST mode. Touch "CLEAR".
 - Start and warm up engine. After engine has warmed up, let engine idle for 10 minutes.
- Do not disassemble accelerator pedal assembly.



Engine Control Module (ECM)-ECCS-D Control Module

The ECM (ECCS-D control module) consists of a microcomputer and connectors for signal input and output and for power supply. The module monitors and controls the engine operation.

Diagnostic Trouble Code No.	Malfunction is detected when	Check Item (Possible Cause)
27, 31	 ECM (ECCS-D control module) calculation func- tion is malfunctioning. 	ECM (ECCS-D control module)

DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE

1) 2) 3)	Turn ignition switch to "ON" position. Select "DATA MONITOR" mode with CONSULT. Wait at least 2 seconds.
1) 2) 3)	Turn ignition switch to "ON" position. Wait at least 2 seconds. Turn ignition switch to "LOCK" position, wait at least 5 seconds and then turn to "ON" position.
4)	Perform "Diagnostic Test Mode II" (Self-diagnostic results).

Engine Control Module (ECM)-ECCS-D Control Module (Cont'd) DIAGNOSTIC PROCEDURE



Cooling Fan (Overheat)

SYSTEM DESCRIPTION



The ECM (ECCS-D control module) controls the cooling fan corresponding to the vehicle speed, engine coolant temperature, air conditioner system pressure and air conditioner ON signal. The control system has 3-step control [HIGH/LOW/OFF].

Operation



ON-BOARD DIAGNOSIS LOGIC

This diagnosis continuously monitors the engine coolant temperature.

If the cooling fan or another component in the cooling system malfunctions, engine coolant temperature will rise.

When the engine coolant temperature reaches an abnormally high temperature condition, a malfunction is indicated.

Diagnostic Trouble Code No.	Malfunction is detected when	Check Items (Possible Cause)
28	 Cooling fan does not operate properly (Overheat). Cooling fan system does not operate properly (Overheat). Engine coolant was not added to the system using the proper filling method. 	 Harness or connectors (The cooling fan circuit is open or shorted.) Cooling fan Radiator hose Radiator Radiator cap Water pump Thermostat Fan belt Engine coolant temperator sensor For more information, refer to "MAIN 12 CAUSES OF OVERHEATING", EC-397.

CAUTION:

When a malfunction is indicated, be sure to replace the coolant following the procedure in the MA section ("Changing Engine Coolant", "ENGINE MAINTENANCE"). Also, replace the engine oil.

- a. Fill radiator with coolant up to specified level with a filling speed of 2 liters per minute. Be sure to use coolant with the proper mixture ratio. Refer to MA section ("Anti-freeze Coolant Mixture Ratio", "RECOMMENDED FLUIDS AND LUBRICANTS").
- b. After refilling coolant, run engine to ensure that no water-flow noise is emitted.







CD20T



CD20T



CD20T


CD20T **TROUBLE DIAGNOSIS FOR DTC 28** Cooling Fan (Overheat) (Cont'd) K Κ Hose adapter NG CHECK COOLING SYSTEM FOR LEAK. Check the following for leak: Apply pressure to the cooling system with a Hose tester, and check if the pressure drops. Radiator **Testing pressure:** Water pump 157 kPa (1.6 kg/cm², 23 psi) Refer to LC section ("Water Pressure should not drop. Pump"). EG17650301 CAUTION: Higher than the specified pressure may cause radiator damage. SLC754AA OK NG CHECK RADIATOR CAP. Replace radiator cap. Apply pressure to cap with a tester. Radiator cap relief pressure: 78 - 98 kPa (0.8 - 1.0 kg/cm², 11 - 14 psi) OK M NG CHECK THERMOSTAT. Replace thermostat 1. Check valve seating condition at normal room temperatures. EG17650301 It should seat tightly. SLC755AB 2. Check valve opening temperature and valve lift. M Valve opening temperature: 88°C (190°F) [standard] Maximum valve lift: 10 mm/100°C (0.39 in/212°F) 3. Check if valve is closed at 5°C (41°F) below valve opening temperature. For details, refer to LC section ("Thermostat"). OK NG Check engine coolant temperature sensor. Replace engine coolant tem-Refer to "COMPONENT INSPECTION", perature sensor. SLC343 EC-362. OK If the cause can not be isolated, go to "MAIN 12 CAUSES OF OVERHEATING" on next page. INSPECTION END

Perform FINAL CHECK by the following procedure after repair is completed.

- 1. Warm up engine. Run the vehicle for at least 20 minutes. Pay attention to engine coolant temperature gauge on the instrument panel. If the reading shows an abnormally high temperature, another part may be malfunctioning.
- 2. Stop vehicle and let engine idle. Check the intake and exhaust systems for leaks by listening for noise or visually inspecting the components.
- 3. Allow engine to cool and visually check for oil and coolant leaks. Then, perform "OVERALL FUNCTION CHECK".

Cooling Fan (Overheat) (Cont'd)

MAIN 12 CAUSES OF OVERHEATING

Engine	Step	Inspection item	Check/Equipment	Condition	Reference page
OFF	1	 Blocked radiator Blocked condenser Blocked radiator grille Blocked bumper 	● Visual	No blocking	_
	2	 Coolant mixture 	 Coolant tester 	50 - 50% coolant mix- ture	See "RECOMMENDED FLUIDS AND LUBRI- CANTS" in MA section
	3	● Coolant level	● Visual	Coolant up to MAX level in reservoir tank and radiator filler neck	See "Changing Engine Coolant", "ENGINE MAINTENANCE" in MA section
	4	 Radiator cap 	 Pressure tester 	59 - 98 kPa (0.6-1.0 kg/cm ² , 9 - 14 psi)	See "System Check" "ENGINE COOLING SYSTEM" in LC section
ON*2	5	• Coolant leaks	● Visual	No leaks	See "System Check" "ENGINE COOLING SYSTEM" in LC section
ON*²	6	● Thermostat	 Touch the upper and lower radiator hoses 	Both hoses should be hot	See "Thermostat" and "Radiator", "ENGINE COOLING SYSTEM" in LC section
ON*1	7	● Cooling fan	• CONSULT	Operating	See "TROUBLE DIAG- NOSIS FOR DTC 28", EC-392.
OFF	8	• Combustion gas leak	 Color checker chemi- cal tester 4 Gas ana- lyzer 	Negative	_
ON* ³	9	 Coolant temperature gauge 	● Visual	Gauge less than 3/4 when driving	_
		 Coolant overflow to reservoir tank 	● Visual	No overflow during driv- ing and idling	See "Changing Éngine Coolant", "ENGINE MAINTENANCE" in MA section
OFF*4	10	 Coolant return from reservoir tank to radia- tor 	• Visual	Should be initial level in reservoir tank	See "ENGINE MAINTE- NANCE" in MA section
OFF	11	Cylinder head	 Straight gauge feeler gauge 	0.1mm (0.004 in) Maxi- mum distortion (warping)	See "Inspection", "CYL- INDER HEAD" in EM section
	12	Cylinder block and pistons	• Visual	No scuffing on cylinder walls or piston	See "Inspection", "CYL- INDER BLOCK" in EM section

*1: Turn the ignition switch ON.
*2: Engine running at 3,000 rpm for 10 minutes.
*3: Drive at 90 km/h (55mph) for 30 minutes and then let idle for 10 minutes.
*4: After 60 minutes of cool down time.
For more information, refer to "OVERHEATING CAUSE ANALYSIS" in LC section.

CD20T





Cooling fan relays-1, -2, -3

Check continuity between terminals (3) and (5).

Conditions	Continuity
12V direct current supply between relay terminals (1) and (2)	Yes
No current supply	No

If NG, replace cooling fan relay.



Cooling fan motors-1 and -2

- 1. Disconnect cooling fan motor harness connectors.
- 2. Supply cooling fan motor terminals with battery voltage and check operation.

	Term	ninals
	(⊕)	(⊝)
Cooling fan motor-1 and -2	1	2

Cooling fan motor should operate.

If NG, replace cooling fan motor.



Needle Lift Sensor (NLS)

The needle lift sensor is built into the No. 1 nozzle. Its piezoelectric element senses changes in fuel injection timing caused by fuel temperature, etc. This change of fuel injection timing is sent as a pulse signal to the ECM (ECCS-D control module).

Diagnostic Trouble Code No.	Malfunction is detected when	Check Items (Possible Cause)
34	 An improper signal from the sensor is sent to ECM (ECCS-D control module). 	 Harness or connectors (The sensor circuit is open or shorted.) Needle lift sensor Air in fuel line Clogging No. 1 injection nozzle

DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE

- Turn ignition switch to "ON" position and select "DATA MONITOR" mode with CONSULT.
 Start engine and run it for at least 15 seconds at idle speed.
- - 2) Turn ignition switch to "LOCK" position, wait at least 5 seconds and then turn to "ON" position.
 - Perform "Diagnostic Test Mode II" (Self-diagnostic results).







SEF428S

CD20T





Fuel Cut Solenoid Valve

When the ignition switch is OFF, the ECM (ECCS-D control module) turns the fuel cut solenoid valve OFF (under this condition, no current flows through the fuel cut solenoid valve), shutting off fuel supply.

When the engine is not operating due to trouble, the fuel cut solenoid valve may or may not be OFF even when the ignition switch is ON.

Diagnostic Trouble Code No.	Malfunction is detected when	Check Items (Possible Cause)
36, 37, 38	 Fuel cut solenoid valve circuit is malfunctioning. 	 Main power supply circuit (ECM (ECCS-D control module) terminals (116), (117) and fuse Harness or connectors (The solenoid valve circuit is shorted.) Fuel cut solenoid valve ECM (ECCS-D control module)

DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE

1) Turn ignition switch to "ON" position.

- Select "DATA MONITOR" mode with CONSULT.
 Start engine.

1) Start engine.

- 2) Turn ignition switch to "LOCK" position, wait at least 5 seconds and then turn to "ON" position.
- Perform "Diagnostic Test Mode II" (Self-diagnostic results).

TROUBLE DIAGNOSIS FOR DTC 36, 37, 38

Fuel Cut Solenoid Valve (Cont'd)



SEF429S

CD20T

TROUBLE DIAGNOSIS FOR DTC 36, 37, 38

CD20T



TROUBLE DIAGNOSIS FOR DTC 36, 37, 38



Fuel Cut Solenoid Valve (Cont'd) COMPONENT INSPECTION

Fuel cut solenoid valve

- 1. Remove fuel cut solenoid valve.
- 2. Check for lifting shaft when applying 12V direct current to terminals.
- If NG, replace fuel cut solenoid valve.



Fuel Temperature Sensor (FTS)

The fuel temperature sensor is used to detect the fuel temperature in the injection pump. The sensor modifies a voltage signal from the ECM (ECCS-D control module). The modified signal returns to the ECM (ECCS-D control module) as the fuel temperature input. The sensor uses a thermistor which is sensitive to the change in temperature. The electrical resistance of the thermistor decreases as temperature increases.

(Reference data)

Engine coolant tem- perature °C (°F)	Voltage (V)	Resistance (kΩ)
-20 (-4)	4.6	13.6 - 16.3
20 (68)	3.5	2.3 - 2.5
25 (77)	3.3	1.9 - 2.1
50 (122)	2.2	0.75 - 0.86
60 (140)	1.8	0.538 - 0.624
80 (176)	1.2	0.289 - 0.344

Diagnostic Trouble Code No.	Malfunction is detected when	Check Items (Possible Cause)
42	 An excessively high or low voltage from the sensor is detected by ECM (ECCS-D control module). 	 Harness or connectors (The sensor circuit is open or shorted.) Fuel temperature sensor

DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE

	1) 2) 3)	Turn ignition switch to "ON" position. Select "DATA MONITOR" mode with CONSULT. Wait at least 5 seconds.		
	1)	Turn ignition switch to "ON" position and wait at least 5 seconds		
Ŭ	2)	Turn ignition switch to "LOCK" position, wait at		

least 5 seconds and then turn to "ON" position.Perform "Diagnostic Test Mode II" (Self-diagnostic results).



Fuel Temperature Sensor (FTS) (Cont'd)

EC-FTS-01







SEF430S







Fuel Temperature Sensor (FTS) (Cont'd) COMPONENT INSPECTION

Fuel temperature sensor

Wait until fuel temperature sensor reaches room temperature. Check resistance between terminals (4) and (8).

Temperature °C (°F)	Resistance k Ω
20 (68)	2.3 - 2.5
25 (77)	1.9 - 2.1
50 (122)	0.75 - 0.86
60 (140)	0.538 - 0.624
80 (176)	0.289 - 0.344

If NG, have the injection pump assembly serviced by an authorised service representative.

Accelerator Position Sensor

The accelerator position sensor is installed on the upper end of the accelerator pedal assembly. The sensor detects the accelerator position and sends a signal to the ECM (ECCS-D control module). The ECM (ECCS-D control module) uses the signal to determine the amount of fuel to be injected.



DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE

	1)	Turn	ignition	switch	to	"ON"
--	----	------	----------	--------	----	------

- position. 2) Select "DATA MONITOR" mode with CONSULT. Wait at least 2 seconds. 3)
- OR Turn ignition switch to "ON" position and wait at least 1) 2 seconds.
 - Turn ignition switch to "LOCK" position, wait at least 2) 5 seconds and then turn to "ON" position.
 - 3) Perform "Diagnostic Test Mode II (Self-diagnostic results)".

EC-411

EC-APS-01 ACCELERATOR POSITION SENSOR (M21) 3 L/B : Detectable line for DTC 2 L1 BR : Non-detectable line for DTC R ۲ BF L/E M52 12 L/B (M51) (F105) - 191 L (F103) JOINT CONNECTOR-1 JOINT CONNECTOR-2 (F108) (F107) 1 1 1 1 BR L/B 48 51 TVO-B B B 23 I ECM (ECCS CONTROL MODULE-D) F106 TVO+ TVO **F**18 F15 1 2 3 4 5 6 7 8 9 1011121314151617181920 W 1 2 3 4 5 6 7 8 9 101112 W 123 M21 BR 4041 535455 44454657585960 474862636465 5152 66676869 20212223 2425262728 2930313233 38 39 42 43 49 50 101 102 103 107 108 109 123 4 10 104 105 106 56 5 6 7 8 9 11121314 15 161718 61 70 110 111 112 F106 H.S. 113 114 115 116 117 118 19 W 34353637

TROUBLE DIAGNOSIS FOR DTC 43

Accelerator Position Sensor (Cont'd)

SEF434S

CD20T





Accelerator Position Sensor (Cont'd) COMPONENT INSPECTION Accelerator position sensor

- 1. Disconnect accelerator position sensor harness connector.
- 2. Make sure that resistance between accelerator position sensor terminals (1) and (2) changes when opening throttle valve manually.

Throttle valve conditions	Resistance [at 25°C (77°F)]	
Completely closed	Approximately 0.5 kΩ	
Partially open	0.5 - 4 kΩ	
Completely open	Approximately 4 kΩ	

If NG, replace accelerator pedal assembly.

CAUTION:

- If accelerator position sensor or ECM (ECCS-D control module) connector is disconnected, perform following operation:
- Select "OFF ACCEL PO SIG" in ACTIVE TEST mode.
- Touch "CLEAR".
 - Start and warm up engine. After engine was warmed up, let engine idle for 10 minutes.
- Do not disassemble accelerator pedal assembly.



Crankshaft Position Sensor (TDC)

The crankshaft position sensor (TDC) monitors engine speed by means of signals from the sensing plate (with two protrusions) installed to the crankshaft pulley. The datum signal output is detected at ATDC 70° and sent to the ECM (ECCS-D control module). The sensor signal is used for fuel injection control and fuel injection timing control.

Diagnostic Trouble Code No.	Malfunction is detected when	Check Items (Possible Cause)		
47	 An incorrect signal from the sensor is detected by ECM (ECCS-D control module) during engine run- ning and cranking. 	 Harness or connectors (The sensor circuit is open.) Crankshaft position sensor (TDC) 		

DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE

Before performing the following procedure, confirm that battery voltage is more than 10V.

1) 2) 3)	Turn ignition switch to "ON" position and select "DATA MONITOR" mode with CONSULT. Turn ignition switch to "START" position and keep it there for more than 0.5 seconds. Start engine and run it for at least 2 seconds at idle speed.
 	OR
1)	Turn ignition switch to "START" position and keep
	it more than 0.5 seconds.
2)	Start engine and run it for at least 2 seconds at idle
,	speed.
3)	Turn ignition switch to "LOCK" position, wait at
'	

least 5 seconds and then turn to "ON" position.
Perform "Diagnostic Test Mode II" (Self-diagnostic results).

Crankshaft Position Sensor (TDC) (Cont'd)

EC-CKPS-01







SEF435S

CD20E





Crankshaft Position Sensor (TDC) (Cont'd) COMPONENT INSPECTION

Crankshaft position sensor (TDC)

- 1. Disconnect crankshaft position sensor (TDC) harness connector.
- 2. Loosen the fixing bolt of the sensor.
- 3. Remove the sensor.
- 4. Visually check the sensor for chipping.
- 5. Check resistance between crankshaft position sensor (TDC) terminals (2) and (3).

Resistance: Approximately 1.2 - $1.5k\Omega$ [at 25°C (77°F)]

If NG, replace crankshaft position sensor (TDC).

CD20T

Governor Cut Circuit

ON BOARD DIAGNOSIS LOGIC

This diagnostic procedure checks whether or not vuel cut is being performed during deceleration. Signals from the accelerator switch and camshaft position sensor (PUMP) are sent to the ECM (ECCS-D control module) . The ECM (ECCS-D control module) uses these signals to control the electric governor operation.

Accelerator switch F/C Camshaft position sensor (PUMP)		Accelerator position		ECM (ECCS-D control module)	
					Electric governor
Diagnostic Trouble Code No.	Malfunction	n is detected when	Check Item (Possible Cause)		
48	 Accelerator switch circuit is shorted. Crankshaft position sensor (PUMP) or ECM (ECCS-D control module) is malfunctioning. 		 Harness [Acceler (PUMP) Acceler Camsha 	s or connectors rator switch an circuits] ator switch (F/ aft position ser	s id camshaft position sensor C) nsor (PUMP)

DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE

Note: If both DTC 48 and 11 or 23 are displayed, perform TROUBLE DIAGNOSIS FOR DTC 11 or 23 (See EC-351 or 383).

• ECM (ECCS-D control module)

- 1) Turn ignition switch to "ON" position.

 Start engine and run it to 3000 rpm, then release accelerator pedal.

- 2) Turn ignition switch to "LOCK" position, wait at least 5 seconds and then turn to "ON" position.
- 3) Perform "Diagnostic Test Mode II (Self-diagnostic results)".

Governor Cut Circuit (Cont'd) DIAGNOSTIC PROCEDURE



Glow control System

SYSTEM DESCRIPTION

Crankshaft position sensor (TDC)	Engine speed		Glow relay	Glow plugs
		ECM		
Engine coolant temperature sensor	Engine coolant temperature	L	Glow lamp	

When engine coolant temperature is more than $75^{\circ}C$ (167°F), the glow relay turns off, inactivating the quick-glow control until coolant temperature drops below $55^{\circ}C$ (131°F).

When coolant temperature is lower than 75°C (167°F):

- Ignition switch ON After ignition switch has been turned to ON, the glow relay turns ON for a period of time proportional to engine coolant temperature, allowing current to flow through glow plug.
 - Cranking
 The glow relay turns ON, allowing current to flow through glow plug.
- Starting

After engine has started, current continues to flow through glow plug (after-glow mode) for a time proportional to engine coolant temperature.

When engine coolant temperature exceeds 50°C (122°F), current flow through glow plug is interrupted.



COMPONENT DESCRIPTION

Glow plug

The glow plug is provided with a ceramic heating element to obtain a high-temperature resistance. It glows in response to a signal sent from the ECM (ECCS-D control module), allowing current to flow through the glow plug via the glow relay.



SEF440S



Glow control System (Cont'd)



SYSTEM OPERATION CHECK

Set voltmeter between glow plug and engine body.





- 1. Quick-glow (Pre-glow) system
- a. Turn ignition switch to "ON" position.
- b. Read voltage.
 - Voltage:

Battery voltage for about 20* seconds * Engine coolant temperature is lower than 75°C (167°F).

- * Repeatedly turning the ignition switch to "ON" position and to "LOCK" position may change the quick glow (pre-glow) time.
- 2. Quick-glow (Cranking) system
- a. Disconnect "S" terminal from starter motor to prevent engine from cranking.
- b. Read voltage when ignition switch is turned to "START" position.
 - Voltage:
 - Battery voltage*
 - * For about 20 seconds after returning ignition switch to "ON" position.





Glow control System (Cont'd)

- 3. After-glow system
- a. Connect "S" terminal to starter motor.
- b. Start engine and read voltage.
 - Voltage:

Battery voltage for 5* minutes

* Engine coolant temperature is lower than 50°C (122°F).

COMPONENT INSPECTION

Glow relay

1. Check relay for coil continuity between glow relay terminals (1) and (2).

Continuity should exist.

2. Check relay for proper operation by applying 12V dc voltage between glow relay terminals (1) and (2) and checking continuity between terminals (3) and (5).

Coil voltage	Continuity 3 – 5	Contact point
0V	No	OFF
12V	Yes	ON





Glow plug

- 1. Remove glow plug connecting plate.
- 2. Check each glow plug for continuity. Continuity should exist:
 - Approximately 0.5Ω [at 25°C (77°F)]
- If NG, replace glow plug.
- 3. Install glow plug connecting plate securely.
- Do not bump glow plug heating element. If it is bumped, replace glow plug with new one. (If glow plug is dropped from a height of 0.1 m (3.94 in) or greater, replace with new one.)
- If glow plug installation hole is contaminated with carbon, remove using a reamer or suitable tool.
- Hand-tighten glow plug by turning it 2 to 3 times, then tighten using a tool to specified torque.
 [○]: 15 20 N⋅m (1.5 2.0 kg-m, 11 14 ft-lb)

EGRC-Solenoid Valve

SYSTEM DESCRIPTION



The ECM (ECCS-D control module) receives signals sent from the engine coolant temperature sensor, crankshaft position sensor (TDC) and accelerator position sensor to determine engine speed and operating conditions. Based on these signals, the ECM (ECCS-D control module) controls EGR control solenoid valve operation.

Engine coolant temperature °C (°F)	Load	EGRC-solenoid valve	EGR valve	Amount of EGR gas
Below 70 (158)	Any	OFF (Closed)	Fully closed	_
Above 70 (159)	Low load	ON (Open)	Fully open	Large
Above 70 (136)	High load	OFF (Closed)	Fully closed	_



COMPONENT DESCRIPTION

The EGR control solenoid valves control vacuum pressure acting on the EGR valve. The EGR control valve will then be fully opened or fully closed, as required.

Thus, intake air passages are opened or closed in relation to exhaust gas and intake air. Utilizing the relationship between exhaust gas pressure and intake air pressure control, the amount of EGR (exhaust gas recirculated) is regulated in large or small volumes.





SEF438S

CD20T

EGRC-Solenoid Valve (Cont'd) DIAGNOSTIC PROCEDURE











(2)

BA

FUSE

BATTERY

MEC488B

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EGRC-Solenoid Valve (Cont'd) COMPONENT INSPECTION

EGR valve

Apply vacuum to EGR vacuum port with a hand vacuum pump. **EGR valve spring should lift.** If NG, replace EGR valve.

EGRC-solenoid valve

Check air passage continuity.

Condition	Air passage continuity between (A) and (B)	Air passage continuity between (A) and (C)	
12V direct current sup- ply between terminals ① and ②	Yes	No	
No supply	No	Yes	

If NG, replace solenoid valve.



Start Signal

SEF436S
TROUBLE DIAGNOSES FOR NON-DETECTABLE ITEMS CD20T



Accelerator Position Switch



SEF432S

EC-433

TROUBLE DIAGNOSES FOR NON-DETECTABLE ITEMS CD20T

Accelerator Position Switch (Cont'd)

The accelerator position switch detects OFF-accelerator switch signal and Full-accelerator switch signal and sends these signals to the ECM (ECCS-D control module). The ECM (ECCS-D control module) will then determine engine idle conditions. These signals are also used for diagnosing the accelerator position sensor.



TROUBLE DIAGNOSES FOR NON-DETECTABLE ITEMS CD20T



EC-435



Accelerator Position Switch (Cont'd) COMPONENT INSPECTION

Accelerator position switch

- 1. Disconnect accelerator position switch harness connector.
- 2. Check continuity between accelerator position switch terminals (1) and (2).

Conditions	Continuity
Accelerator pedal released	Yes
Accelerator pedal depressed	No

3. Check continuity between accelarator position switch terminals (2) and (3).

Conditions	Continuity
Accelerator pedal released	No
Accelerator pedal fully depressed	Yes

If NG, replace accelerator pedal assembly.

CAUTION:

• If accelerator position sensor or ECM (ECCS-D control module) connector is disconnected, perform following operation:



Select "OFF ACCEL PO SIG" in ACTIVE TEST mode. Touch "CLEAR". Start and warm up engine. After engine was warmed

up, let engine idle for 10 minutes.

• Do not disassemble accelerator pedal assembly.

Neutral Position Switch

EC-NEUT-01



Detectable line for DTC Non-detectable line for DTC





SEF333T

Neutral Position Switch (Cont'd)

When the gear position is in "N", neutral position switch is "ON". The ECM (ECCS-D control module) detects the position because the continuity of the line (the "ON" signal) exists.



EC-438





Air Conditioner Control

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SEF439S



MIL & Data Link Connectors

SEF442S

EC-441

Unit : rpm

General Specifications

ENGINE SPEED

Pump numbers

Adjusting shims

Engine	CD20T
Maximum engine speed	5,400

Engine	Part number	Pump assembly number
CD20T	16700 2J610	NP-VE4/10E2500

Pump data is not yet available.

Refer to CALIBRATION STANDARD published by BOSCH.)

Injection Nozzle

INSPECTION AND ADJUSTMENT

Injection nozzle assembly

	Unit: kPa (bar, kg/cm ² , psi)
Initial injection pressure	
New	135 - 143
Used	12,259 - 13,239 (122.6 - 132.4, 125 - 135, 1,778 - 1,920)

Thickness mm (in)	Parts No.
0.50 (0.0197)	16613-V0700
0.54 (0.0213)	16613-V0702
0.58 (0.0228)	16613-V0704
0.62 (0.0244)	16613-V0706
0.66 (0.0260)	16613-V0708
0.70 (0.0276)	16613-V0710
0.74 (0.0291)	16613-V0712
0.78 (0.0307)	16613-V0714
0.82 (0.0323)	16613-V0716
0.86 (0.0339)	16613-V0718
0.90 (0.0354)	16613-V0720
0.94 (0.0370)	16613-V0722
0.98 (0.0386)	16613-V0724
1.00 (0.0394)	16613-V0760

Inspection and Adjustment

ENGINE COOLANT TEMPERATURE SENSOR

Temperature °C (°F)	Resistance kΩ
20 (68)	2.1 - 2.9
50 (122)	0.68 - 1.00
90 (194)	0.236 - 0.260

MASS AIR FLOW SENSOR

Resistance [at 25°C (77°F)] Ω

mm (in)

Plunger lift

(Injection timing)

Supply voltage	v	Battery voltage (11 - 14)
Output voltage	V	1.9 - 2.3*

CAMSHAFT POSITION SENSOR (PUMP)

0.82 ± 0.07

 $(0.0323) \pm 0.0028$

1,600

*: Engine is warmed up sufficiently and idling under no-load.

CONTROL SLEEVE POSITION SENSOR

Resistance [at 23°C (73°F)]	Ω	5.8

SERVICE DATA AND SPECIFICATIONS (SDS)

ADJUSTMENT RESISTOR

Resistance	[at 25°C (77°F)]	kΩ	

0.2 - 15.0

INJECTION TIMING CONTROL VALVE

Resistance [at 20°C (68°F)]	Ω	Approximately 11
		-

ELECTRIC GOVERNOR

Resistance [at 23°C (73°F)] Ω 0.6

CRANKSHAFT POSITION SENSOR (TDC)

Resistance [at 25°C (77°F)]	Ω	Approximately 1,215 - 1,485

GLOW PLUG

Resistance [at 25°C (77°F)]	Ω	0.5

Inspection and Adjustment (Cont'd) ACCELERATOR POSITION SENSOR

Throttle valve conditions	Resistance kΩ [at 25°C (77°F)]
Completely closed	Approximately 0.5
Partially open	0.5 - 4
Completely open	Approximately 4

FUEL TEMPERATURE SENSOR

Temperature °C (°F)	Resistance k Ω
20 (68)	2.3 - 2.5
25 (77)	1.9 - 2.1
50 (122)	0.75 - 0.86
60 (140)	0.538 - 0.624
80 (176)	0.289 - 0.344

ACCELERATOR CONTROL, FUEL & EXHAUST SYSTEMS



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CD20T]
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- Pedal bracket
- Accelerator switch

Accelerator position sensor
 Accelerator cable

- (5) Return spring(6) Accelerator pedal
- After connecting accelerator position sensor harness connector of CD engine models (if previously removed), perform following operations:

With "OFF ACCEL PO SIG" in ACTIVE TEST mode showing on display, touch CLEAR.

Start and warm up engine. After engine has warmed up; idle for 10 minutes.

 If MIL illuminates after engine has started, refer to "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION" in EC section for instructions.

WARNING:

When replacing fuel line parts, be sure to observe the following:

- Display a "CAUTION: INFLAMMABLE" sign in workshop.
- Do not smoke while servicing fuel system. Keep open flames and sparks away from work area.
- Be sure to disconnect battery ground cable before conducting service operations.
- Be sure to furnish workshop with a CO₂ fire extinguisher.
- Pour drained fuel into an explosion-proof container then ensure container lid is installed securely.

CAUTION:

- For ECCS engine models, release fuel pressure from fuel line. Refer to EC section ("Fuel Pressure Release", "BASIC SERVICE PROCEDURE").
- Do not disconnect any fuel line unless absolutely necessary.
- Plug hose and pipe openings to prevent entry of dust or dirt.
- Always replace top lid seal and hose clamps with new ones.
- Do not kink or twist hoses and tubes during installation.
- Do not tighten hose clamps excessively because this could cause damage to the hose.
- Ensure fuel check value is installed in the correct orientation. Refer to EC section ("FUEL CHECK VALVE", "EVAPORATIVE EMISSION SYSTEM").
- After installation, run engine and check for fuel leaks at connections.



ProprintFuel gauge

FE-5



Fuel Pump and Gauge

REMOVAL

- 1. Release fuel pressure from fuel line. Refer to EC section ("Fuel Pressure Rele
- Refer to EC section ("Fuel Pressure Release", "BASIC SER-VICE PROCEDURE").
- 2. Remove inspection hole cover located under the rear seat.
- 3. Remove fuel filler lid.

4. Disconnect fuel outlet, return tube and connectors.

CAUTION:

Mark the fuel tubes to ensure correct position during installation.





- Using SST KV999G0010, remove fuel gauge locking ring.
 Lift the top plate from the fuel tank.
- CAUTION:
- Do not disconnect fuel hoses from top plate. Top plate has to be removed together with fuel chamber assy.
- For CD20T models the fuel gauge sender unit is attached to the top plate.





GA16DE & SR20De/DE models only:

- 7. Remove fuel pump with fuel tank chamber assy as follows:
- a. Push the locking clip upwards and slide the pump chamber assy towards the rear of the vehicle.
- b. Lift the pump chamber assy from the bracket.
- c. Carefully remove the pump chamber assy and top plate from the tank.

CAUTION:

While removing the pump chamber assy lift the fuel gauge sender float, to prevent it from bending.

- 8. Take off the fuel pump chamber lid by opening out the 4 clips. Remove the fuel pump from the fuel pump chamber.
- 9. Remove the fuel gauge sender unit from the chamber by lifting the clip and sliding the sender unit upwards.

FUEL SYSTEM

Fuel Pump and Gauge (Cont'd) INSTALLATION

Installation is reverse procedure of removal.

CAUTION:

- Always use a new top plate seal.
- Use the alignment marks to position the top plate.
 Tighten to specified torque.

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CAUTION:

- Always replace exhaust gaskets with new ones when reassembling.
- Scrape off all residue of old gasket from flange surface.
 With engine running, check all tube connections for
- exhaust gas leaks, and entire system for unusual noises.
 After installation, check to ensure that mounting brackets and mounting insulators are free from undue stress. If any of the above parts are not installed properly, excessive noise or vibration may be transmitted to the vehicle body.







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<COMBINED EDITION>



PRIMERA

MODEL P11 SERIES

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